



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

5143905
RBE703A94-1130-01-25

Job Sheet 187709



Part No: RBE703A94-1130-01-25

Job Qty: 10 ea

Part Name: Tab Adjuster Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/12/18

Job Tracking No:

Due Date: 1/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/10/19	0.00	0.00	Start Up Machining-1		<i>19/01/10</i>
110	CNC Lathe	10 pcs		1/10/19	0.00	1.00	SL-154		<i>19/01/10</i>
120	QC	10 pcs		1/10/19	0.00	0.00	QC2 Machining-4		<i>19/01/10</i>
150	QC	10 pcs		1/10/19	0.00	0.00	QC8 Machining-4		<i>19-01-12</i>
160	QC	10 pcs		1/10/19	0.00	0.00	QC5 - not req.		
170	Outsource	10 pcs		1/10/19			ATG001-VC ALtech	10	<i>19-01-14</i>
180	Packaging	10 pcs		1/10/19	0.00	0.00	Packaging2		<i>JAN 18 2019</i>
190	QC	10 pcs		1/10/19	0.00	0.00	QC6		<i>38</i>
200	Packaging	10 pcs		1/10/19	0.00	0.00	Packaging3-1		<i>38</i>
210	QC21-SA	10 Ea		1/10/19	0.00	0.00	QC21		<i>JAN 21 2019</i>

Part Op 110 - 1-Machine as per folio FB909 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 170 - -Issue P/O to ATG. *1901229* -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required

GA133

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	5.1400 ft (.514 ea)	90-Start up Operation	<i>5090365</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.625	5	20	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

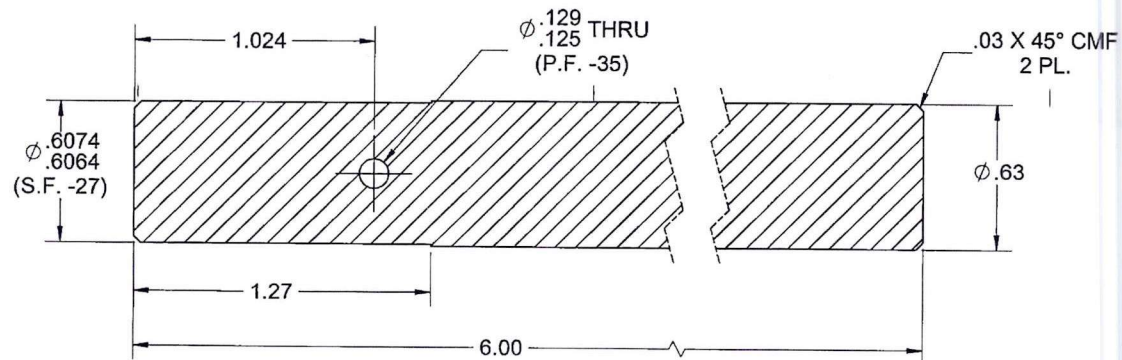
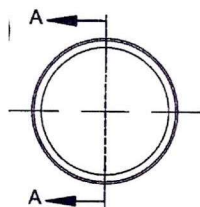
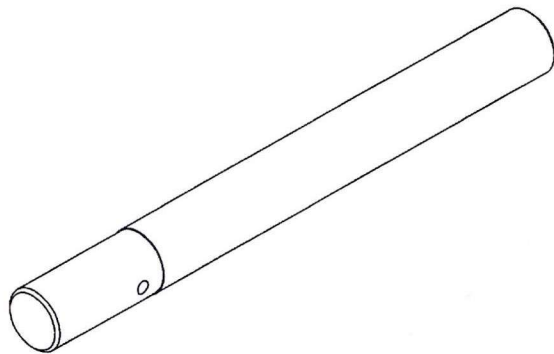


WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



SECTION A-A

RBE703A94-1130-01-25 TAB ADJUSTER HANDLE

NOTES:

- 1) MATERIAL: 6061-T6 AS
- 2) FINISH: CLEAR ANODIZE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

SHOP CO.
RETURN TO
ENGINEERING
CONTROLLED CO
EFFECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

187709 MLS
18-12-12

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TAB ADJUSTER HANDLE			
DWG NO. RBE703A94-1130-01-25		REV K	
DESIGN BY: VM 8/28/2017	XXX ± .005 FRACTIONS 5/16	1. DIMENSIONS ARE IN INCHES 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: VM 11/24/2017	XX ± .01 ANGLES ± 5°		
CHECKED: VM 11/30/2017	X ± .1 SURFACES ± 12°		
MFG. APPR: WDP 11/30/2017			
APPROVED: VM 11/30/2017			
DATE: 11/24/2017			
SCALE: NTS	WEIGHT: 0.176 LBS	SHEET 10 OF 17	
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CANADA
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www.dartaerospace.com

Container No: S143905



Part: RBE703A94-1130-01-25

Job No: 187709

Serial No/Batch: S143905

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 01/10/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042251



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042251
PO Date: 1/14/19
Due Date: 1/22/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187594	RBEL135M-2905-101-13	Motor Clamp -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/22/19	6 pcs	0 pcs	6 pcs	\$6.00/pcs	\$36.00
2	188491	RBEL135M-2901-101-09	Drive Pulley (Outsource process- Anodize per QSI017 4.1.10.1), -Issue P/O; PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/22/19	4 pcs	0 pcs	4 pcs	\$6.00/pcs	\$24.00
3	187709	RBE703A94-1130-01-25	Tab Adjuster Handle -Issue P/O to ATG: PO _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required	Firmed	-	1/22/19	10 pcs	0 pcs	10 pcs	\$6.00/pcs	\$60.00

Grand Total: \$120.00



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PURCHASE ORDER

PO042251



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

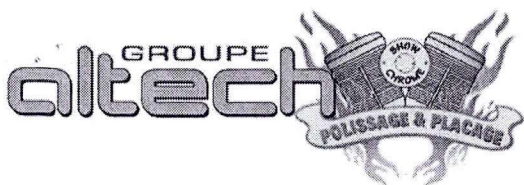
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/14/19 10:11 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(015956-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015956 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
17-Jan-2019		Aman		042251				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBEL135M-2905-101-13 ✓ Rev.	RBEL135M-2905-101-13 ANODIZE COLOR CLEAR PER IAW MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6 ✓	0	0	0
2	RBEL135M-2901-101-09 ✓ Rev.	RBEL135M-2901-101-09 ANODIZE CLEAR PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT	ANODIZE CH	4	4 ✓	0	0	0
3	RBE703A94-1130-1-25 ✓ Rev.	RBE703A94-1130-1-25 ANODIZE COLOR CLEAR PER IAW MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	10	10 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.